

Tepla® T6000 CF GR TF

Material Description:

Compound based on PES with 30 % filler. The filler system, a mixture of carbon fibres, graphite and PTFE powder, considerably improves Ultrason tribological properties. In addition, this product has a very small expansion coefficient and low tendency to swell in hot oils.

General

Material Status	<ul style="list-style-type: none"> Commercial: Active
Availability	<ul style="list-style-type: none"> Asia Pacific Europe Middle East North America Latin America Africa
Filler/Reinforcement	<ul style="list-style-type: none"> Carbon\Graphite\PTFE, 30% Filler by Weight
Features	<ul style="list-style-type: none"> Chemical Resistant High Impact Resistance Good Processability Flame Retardant Hydrolysis Resistant Heat Resistant Good Mechanical Properties
RoHS Compliance	<ul style="list-style-type: none"> RoHS Compliant
Forms	<ul style="list-style-type: none"> Pellets
Processing Method	<ul style="list-style-type: none"> Injection Molding Extrusion

Physical Properties	Typical Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Apparent (Bulk) Density	0.7 to 0.8	g/cm ³	
Molding Shrinkage			ISO 294-4
Across Flow	0.46	%	
Flow	0.31	%	
Water Absorption			ISO 62
Equilibrium, 23°C, 50% RH	0.5	%	
Saturation, 23°C	1.5	%	
Viscosity Number ¹	56	g/cm ³	ISO 307
Melt Volume-Flow Rate (MVR) (360°C/10.0 kg)	10	cm ³ /10min	ISO 1133

Hardness	Typical Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	180	MPa	ISO 2039-1

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus	11200	MPa	ISO 527-2
Tensile Stress (Break)	115	MPa	ISO 527-2
Tensile Strain (Break)	1.6	%	ISO 527-2

Impact Properties	Typical Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/A
-30°C	5.6	kJ/m ²	
23°C	6.7	kJ/m ²	
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	5.1	kJ/m ²	
23°C	6.7	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	20.3	kJ/m ²	
23°C	24.5	kJ/m ²	

Electrical Properties	Typical Value	Unit	Test Method
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Volume Resistivity	9.00E+05	Ohms·cm	IEC 60093
Dielectric Strength	8	Kv/mm	IEC 60243-1
Surface Resistivity	4.00E+03	ohms	IEC 60093

Thermal Properties	Typical Value	Unit	Test Method
Heat Deflection Temperature 1.8 MPa, Unannealed	223	°C	ISO 75-2/A
Glass Transition Temperature ²	225	°C	ISO 11357-2
CLTE - Flow			
23 to 80°C	1.10E-05	cm/cm/°C	ISO 11359-2
180°C	1.30E-05	cm/cm/°C	DIN 53752

Processing Information	Typical Value	Unit
Processing (Melt) Temp	350 to 390	°C
Mold Temperature	150 to 180	°C
Drying Temperature	140	°C
Drying Time	4	hr
Suggested Max Moisture	0.02	%
Hopper Temperature	80	°C
Rear Temperature	350	°C
Middle Temperature	360	°C
Front Temperature	370	°C
Nozzle Temperature	370	°C
Screw Speed	< 18	m/min

NOTES:

¹ in 0,01 g/ml Phenol/1,2, ortho-Dichlorbenzol, 1:1

² 10°C/min

NFD ADVANCED COMPOSITES

Tepla® T6000 CF GR TF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前, 请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中, 少量有害气体或颗粒物可能会在被释放, 这些可能会刺激眼睛, 鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解, 请勿污染树脂或超过我们为您推荐的热熔温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂, 以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

上列数据仅作参考用途, 它们可能会受不同因素的影响, 使用者有责任通过实验自行确定材料特性。上述资料根据现有测试得出, 对物料特性是否适合某特殊用途及特性不能给予保证, 数据也没有任何法律约束力。更多有关详细的产品监管信息, 请联系客户服务。

COMPANY/公司:

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感谢您访问新孚达 (NFD)! 我们秉承"New Formula Designer"的发展理念, 将科研创新与生产应用紧密相连, 无论您是设计师、工程师或者是采购专家, 我们都可以帮助您拓展业务并获得新的灵感。我们坚持诚信、合作、效率、创新的核心价值观, 始终把客户放在第一位。相比于我们的竞争对手, 我们专注于为您提供更先进的技术配方、更优质的产品, 更好的解决方案及更周到的售后服务, 我们懂市场、我们懂产品、我们更懂你们。

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